

13.5 in

SAFETY

- ⚠ **WARNING:** Never leave the knife clamped in the sharpener when you are not actively using it. Failure to follow this warning could result in severe injury or death.
- ⚠ **WARNING:** Sharpening can be a dangerous task. Be aware of and in full control of your knife at all times or severe injury or death may occur.
- ⚠ **WARNING:** Do not use excessive pressure when sharpening. Use light pressure or you risk severe injury or death.

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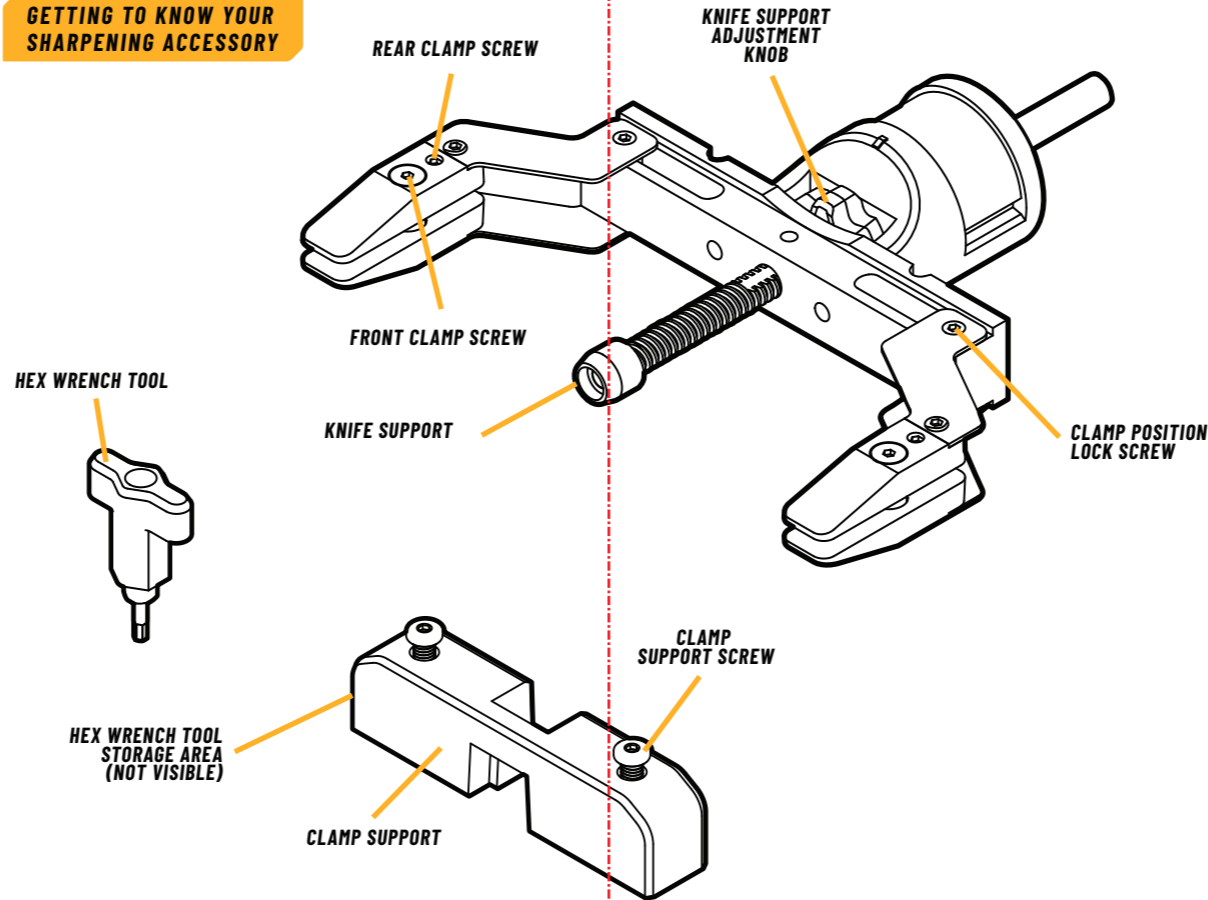
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PP0007182 Rev 0 05/26

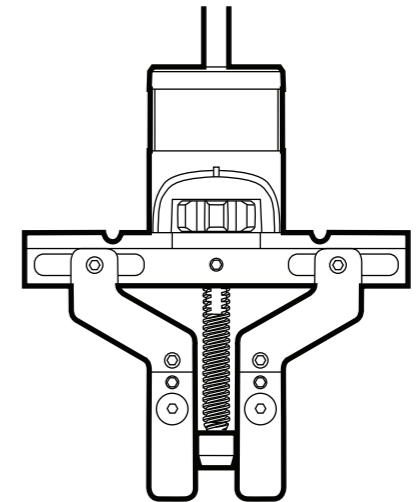
GETTING TO KNOW YOUR SHARPENING ACCESSORY



INSTRUCTIONS

V2 CLAMP

FOR THE PROFESSIONAL PRECISION
 ADJUST KNIFE SHARPENER



WATCH
 DEMO



3.375 in

FRONT PAGE

5.125 in

HOW TO INSTALL AND USE

[For more information regarding the base sharpener, please see your Professional Precision Adjust user guide.]

SETUP,

Remove V-Block Clamp.

Slide Clamp Support over the mounting rail on Pro PA.

Tilt Sharpening Chassis backward, install Clamp Assembly into Sharpening Chassis.

Return sharpener chassis to locked sharpening position.

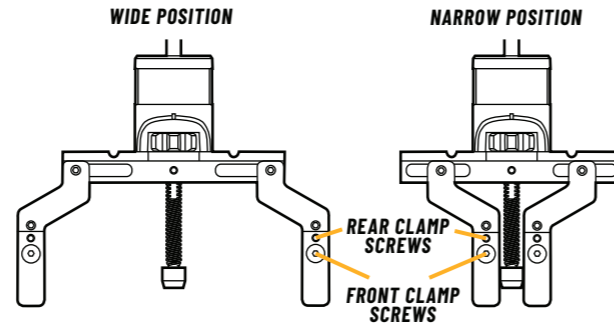
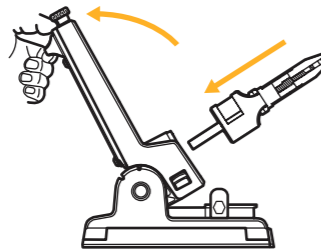
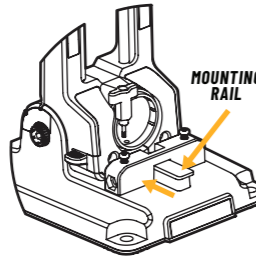
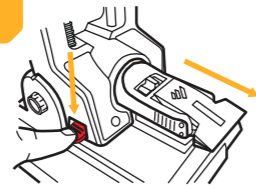
Using a longer hex key, adjust the Clamp Support Screws to eliminate any up/down wiggle in the clamp assembly (repeat if needed).

SET THE CLAMP WIDTH

The clamps have two configurations – wide and narrow – adjusted by unscrewing and flipping each clamp with the width lock screw.

You can pick wide or narrow based on holding your knife up to the clamps and seeing if you're within the adjustment range or need to flip them.

NOTE: Use the ceramic plate in the clamps to zero your digital angle indicator before clamping your knife.



USING THE CLAMP SCREWS

Each clamp has two screws:

FRONT SCREW – The pivot point for the clamp. When tightened, it clamps the front of the clamp against the blade.

REAR SCREW – Sets the angle of the clamp face (because the clamp pivots off the front, where the rear sits determines the tilt). Tightened, it clamps the rear of the clamp against the blade and can still be used for clamping.

Both screws can do the actual clamping. Which one you use depends on the geometry of your knife:

CLAMPING A FLAT SURFACE: Clamp with the front screw. Set the rear screw to keep the jaw faces parallel.

CLAMPING AN ANGLED SURFACE: Leave the front screw with a small gap at the spine of your knife, then tighten the rear screw. As the rear tightens, the jaw pivots off the front screw to match the angle set by the rear screw.

Sometimes it takes adjusting both front and rear screws until the jaw sits at the desired angle to clamp the blade.

EXAMPLE 1 – FLAT SURFACE AT THE CLAMP POINT

The blade is flat between the clamps. **FRONT SCREW CLAMPS, REAR SCREW KEEPS THE CLAMP PARALLEL.**

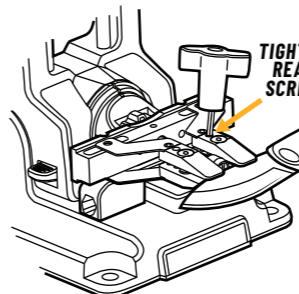
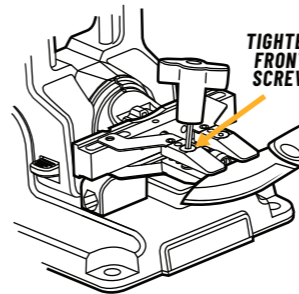
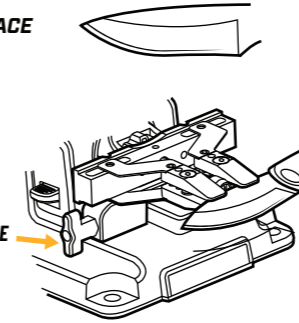
SEQUENCE:

With rear screw backed out, tighten the front screw to secure the blade.

Turn the rear screw until it lightly touches the opposing clamp.

To remove: back the rear screw out, then loosen the front.

HEX KEY IN STORAGE POSITION



EXAMPLE 2 – ANGLED SURFACE AT THE CLAMP POINT

REAR SCREW CLAMPS. FRONT SCREW SETS THE PIVOT GAP THAT LETS THE CLAMP SKEW TO MATCH.

SEQUENCE:

Set the front screw slightly wider than the blade spine thickness.

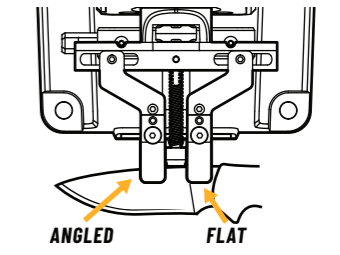
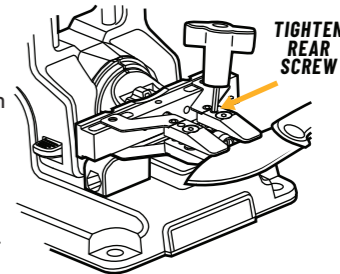
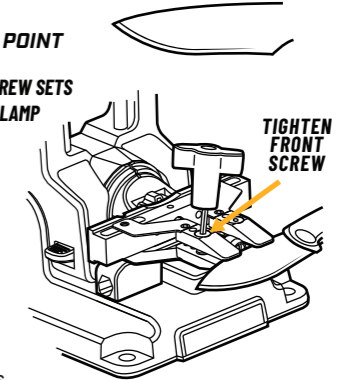
Tighten the rear screw to clamp the blade. As the rear screw applies pressure, the clamp pivots off the front and skews to match the angle.

Adjust both back and forth as needed until the clamp sits flush and the clamp is firm.

To remove: loosen the rear screw, then the front.

EXAMPLE 3 – COMBO SURFACE AT THE CLAMP POINT

Use the technique from example 1 for the flat surface and technique from example 2 for the angled surface.



13.5 in

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V2 CLAMP
FOR THE PROFESSIONAL PRECISION ADJUST KNIFE SHARPENER

WORK SHARP
SHARPENERS

WATCH DEMO

5.125 in

3.375 in

FRONT PAGE

NOTES: Accordion fold, total size 13.5in x 5.125in, folded 3.375in x 5.125in

CUT: _____

CREASE/FOLD: _____

BLEED LINE: _____

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PHONE: (+1) 541-552-1301
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COLOR PALETTE:

- CYAN**
- MAGENTA**
- YELLOW**
- BLACK**

TITLE: V2 Pro PA Clamp User Guide

MATERIAL:	157 GSM Coated Art Paper	PART#:	PP0007182
COATING:	None	REV:	0
FOLDED:	YES	DATE:	04/27/2026

REV NOTES: Created per CR2702.

4-Panel Accordion Fold

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WIDE POSITION

NARROW POSITION

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